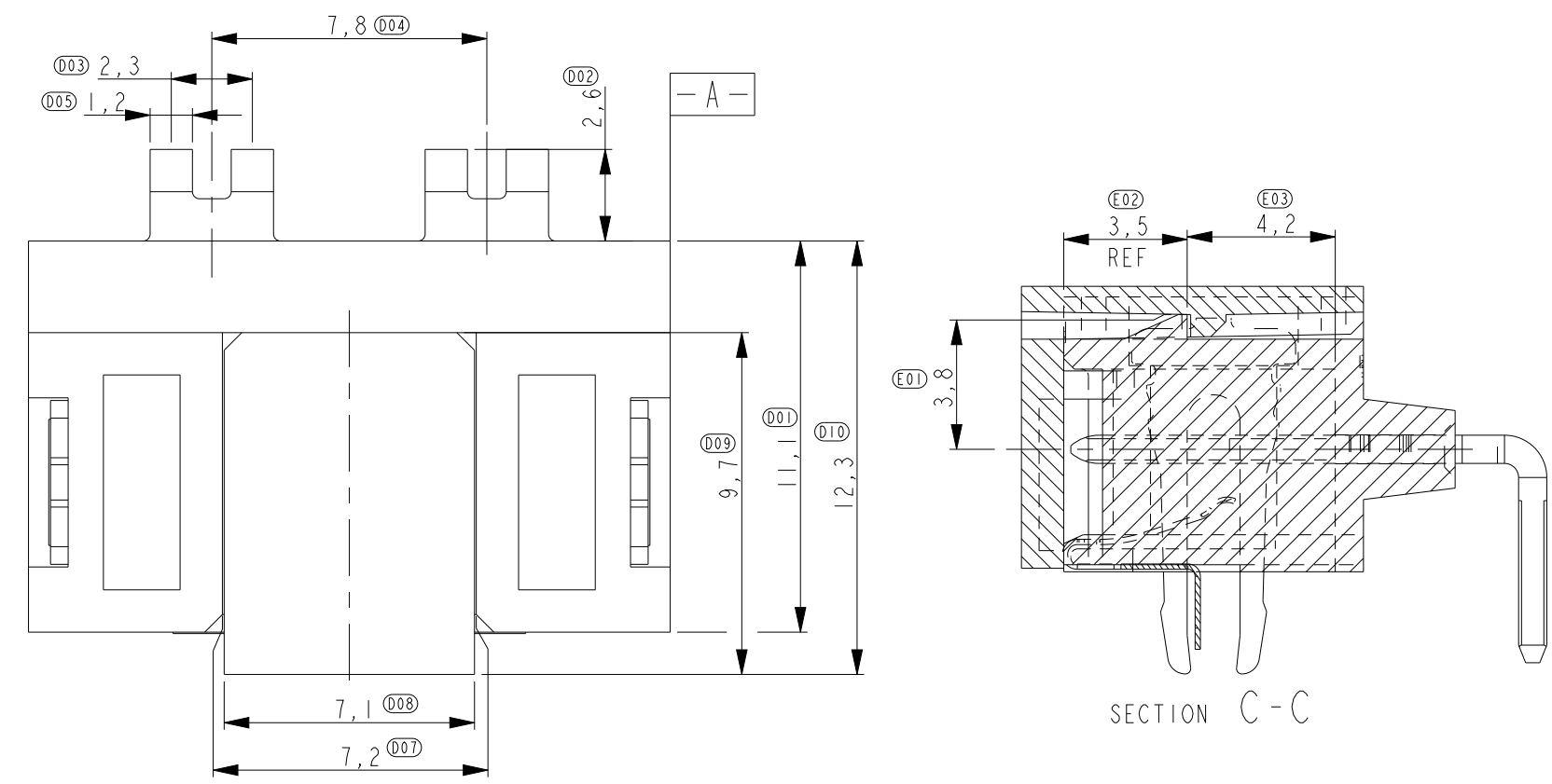


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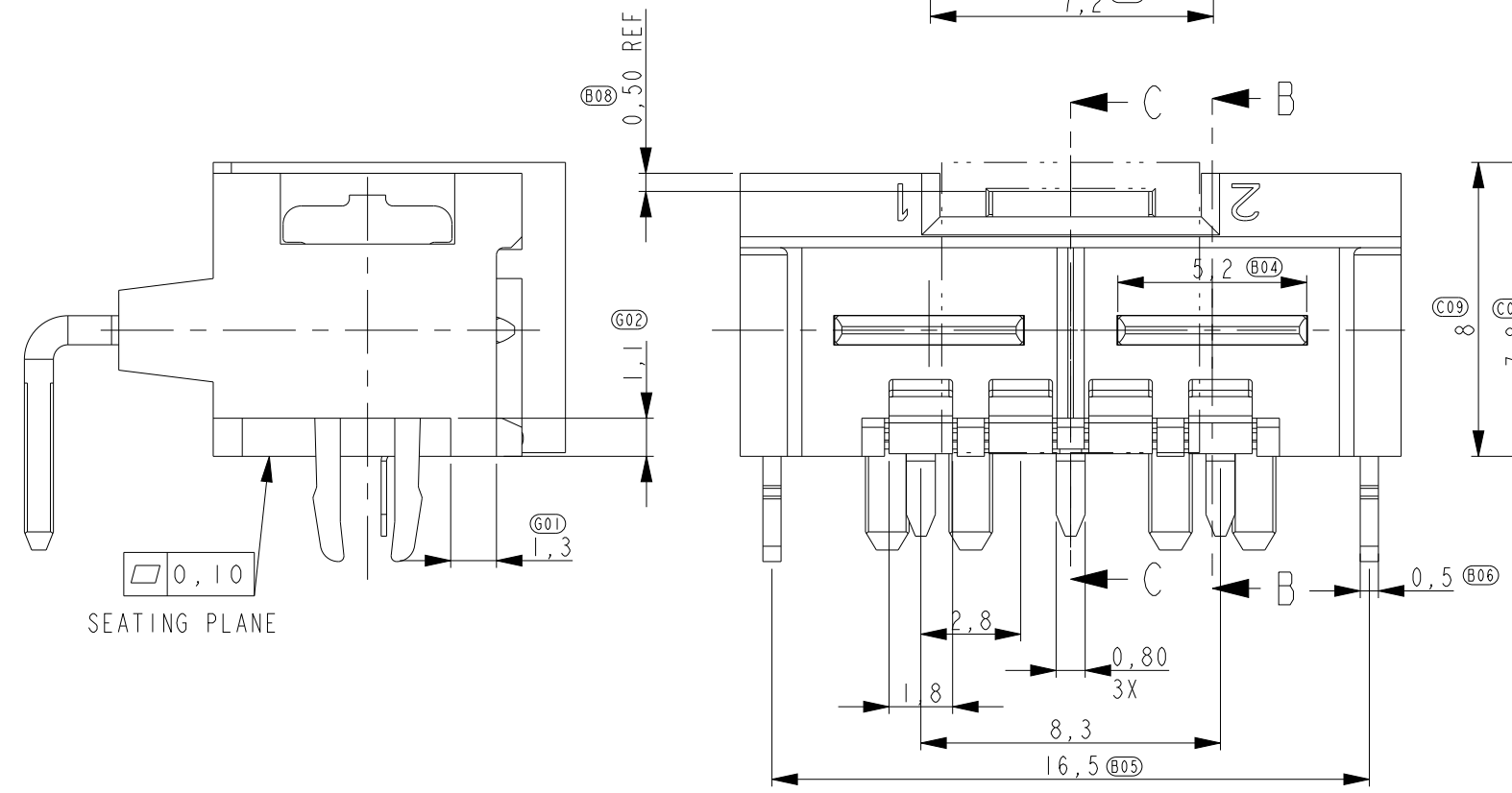
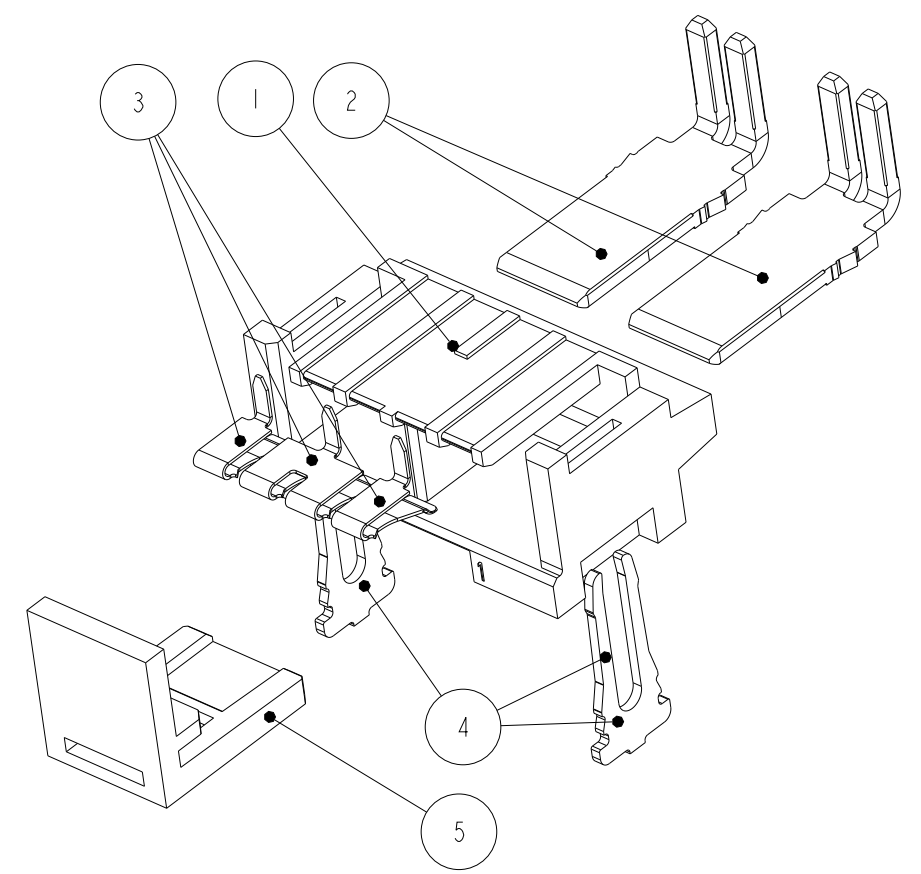
C

B

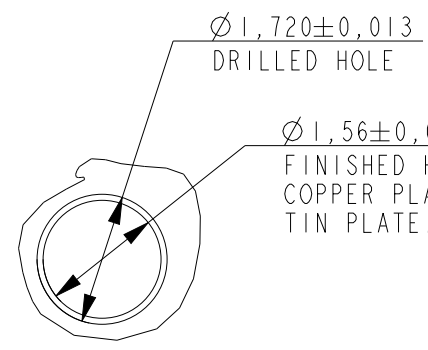
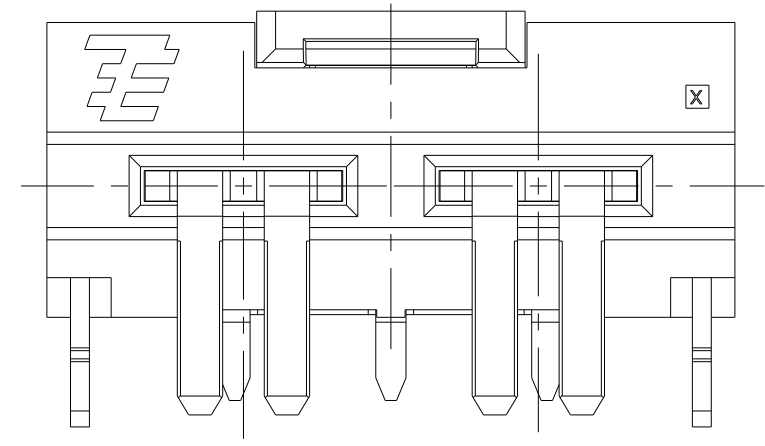
A



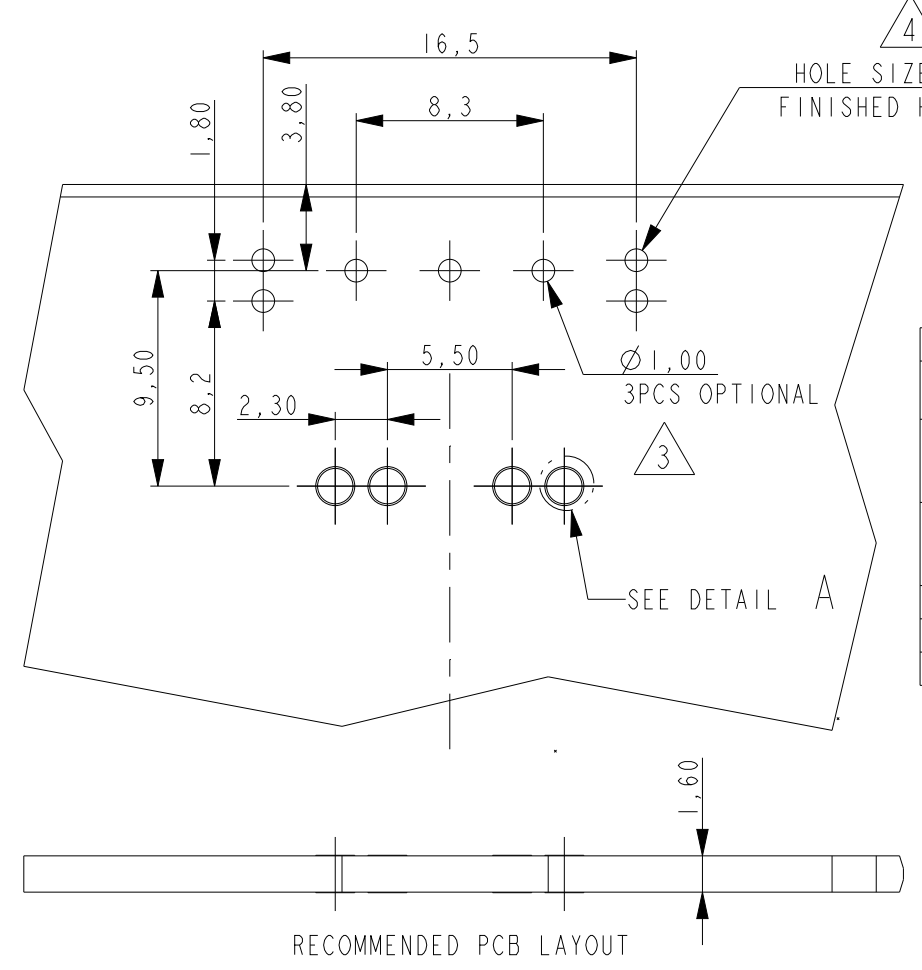
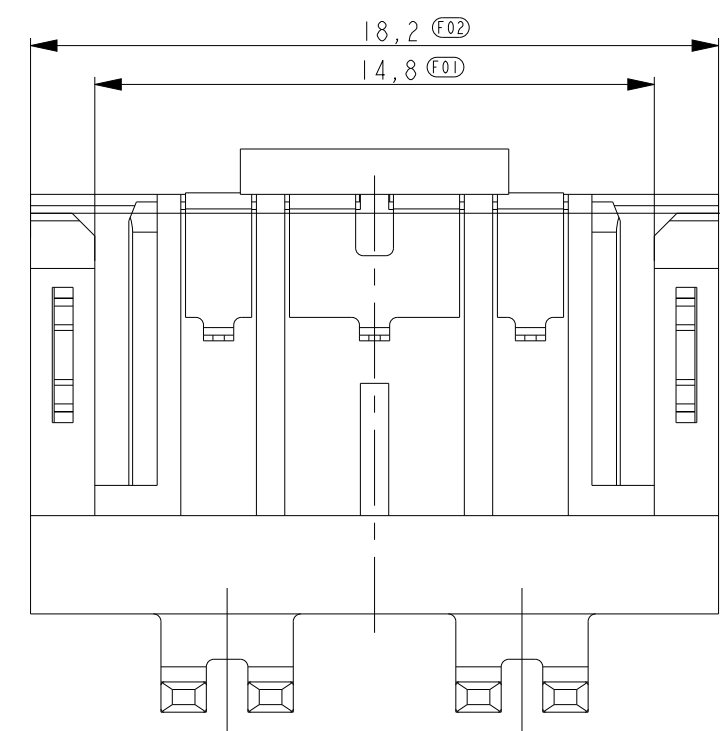
SECTION C-C



SECTION B-B



DETAIL A7X
SCALE 10:1

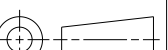


RECOMMENDED PCB LAYOUT

NOTES:

1. DURABILITY OF 1982295-4 CAN BE DECLARED ONLY AFTER TESTING.
- 2 TAIL LENGTH IS 3.6^{+0.10}_{-0.20} MM FOR -6, OHTERS ARE 2.6 MM
- 3 OPTIONAL, THEY ARE FINISHED HOLE SIZE AND REQUIRED WHEN CODING CONTACTS NEEDED.
- 4 HOLE SIZE IS 1.00MM FOR MOST APPLICATOIN
HOLE SIZE IS 1.5MM FOR NO INTERFERENCE WEHN MOUNTING FOR SPECIAL REQUIREMENT.

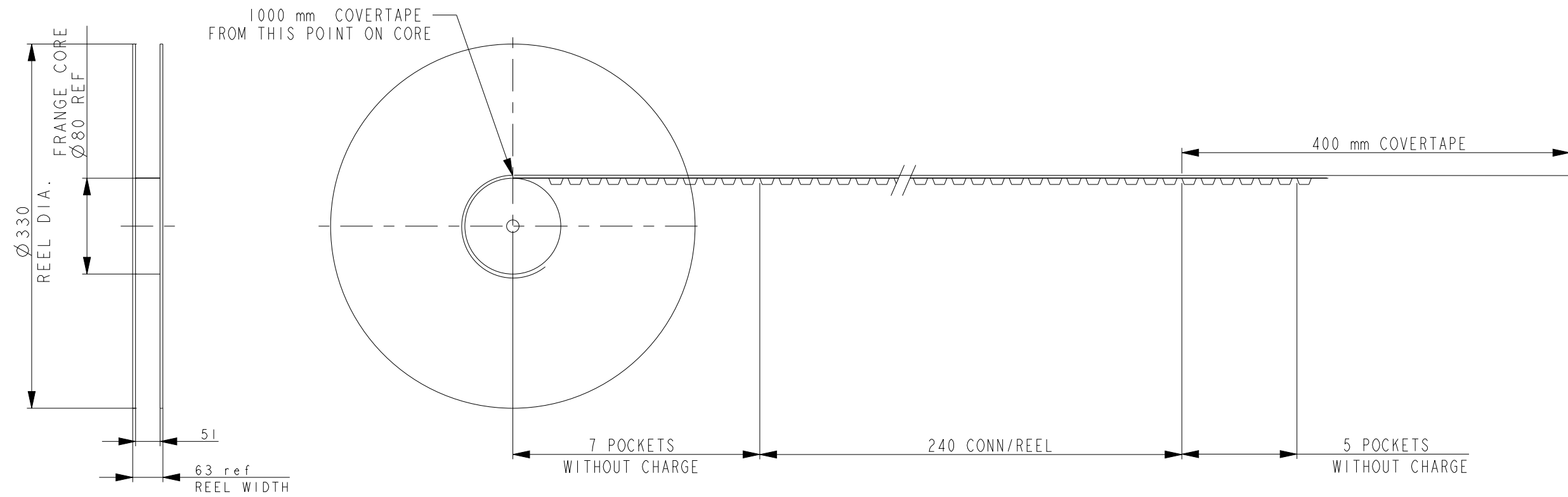
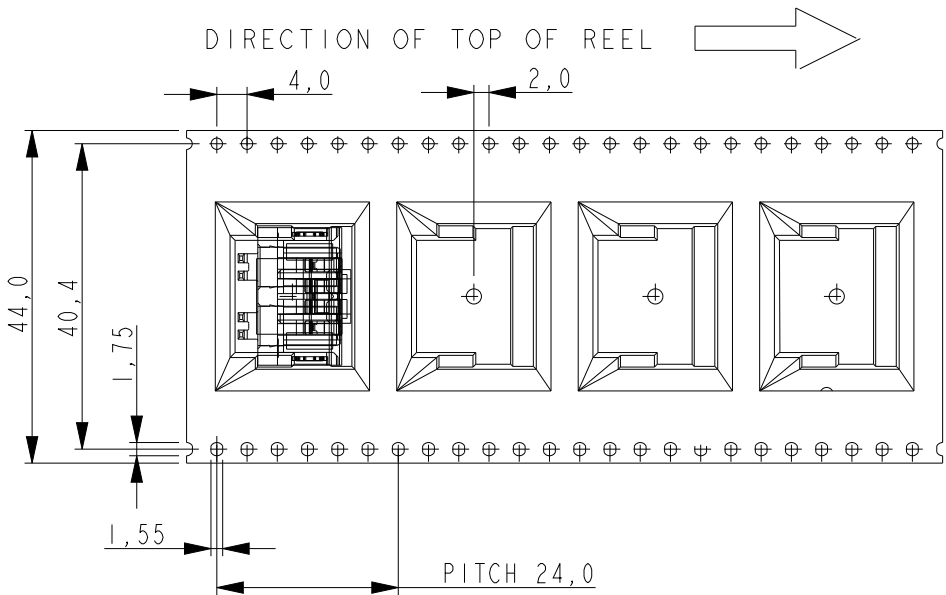
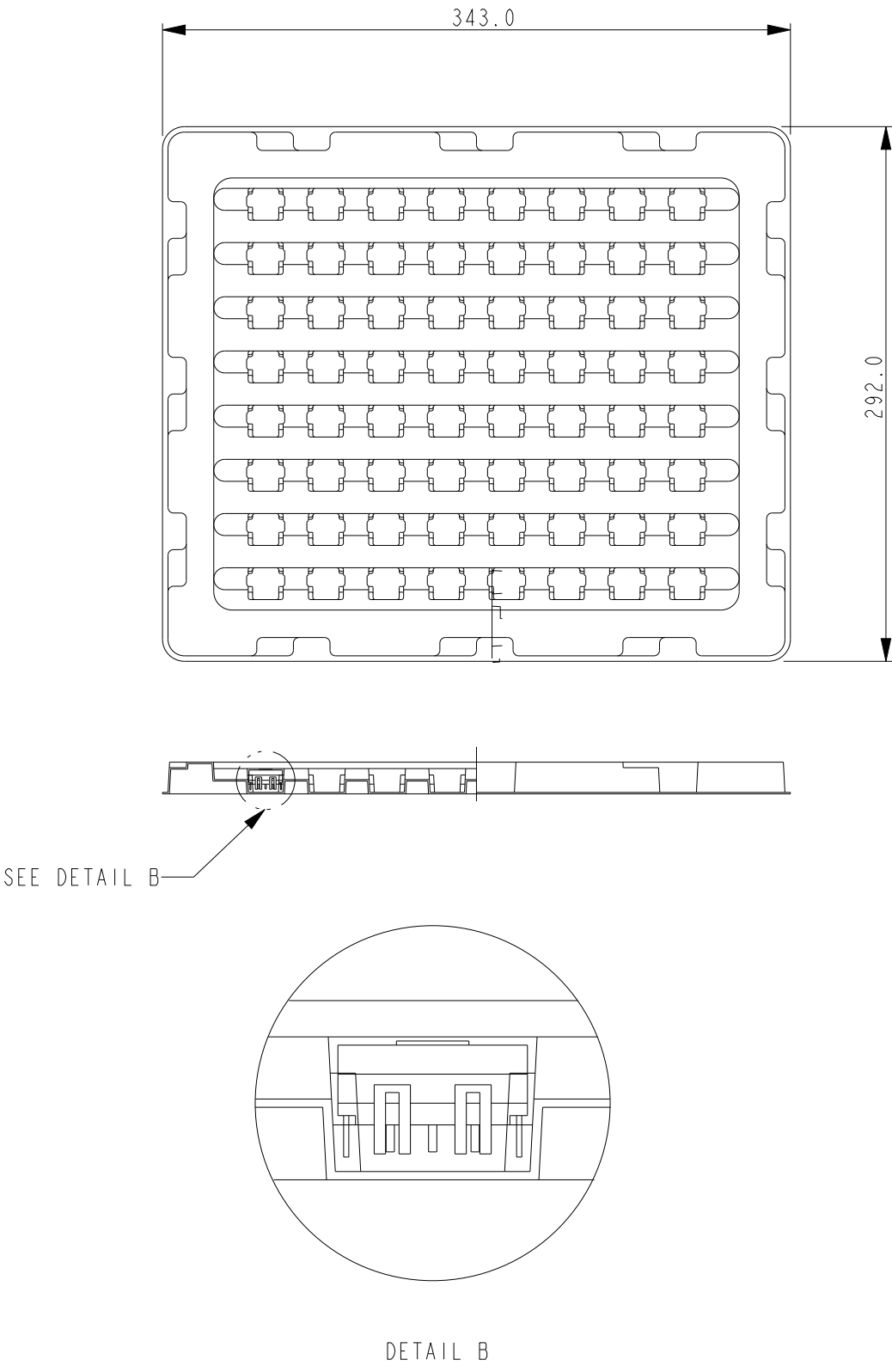
5	PICK&PLACE ADAPTOR	POLYAMIDE,NATURAL	5,0 µm Sn MIN OVER 2,5 µm Ni MIN ALL OVER.	1	-	1	1	1
4	HOLD DOWN	DIN1544 CK75	0,8 µm Au MIN. IN CONTACT PLACE, Au FLASH IN SOLDER AREA OVER 1.27µm Ni MIN ALL OVER	2	2	2	2	2
3	CONTACT DETECTION	COPPER ALLOY	1.2µm Ni MIN. ALL OVER 0.8µm Au MIN AT MATING ZONE Au FLASH AT SOLDER ZONE	-	4	-	-	4
2	CONTACT POWER TAB	COPPER ALLOY	3,0 µm Ag MIN ALL OVER.	2	-	2	-	-
2	CONTACT POWER TAB	COPPER ALLOY		-	2	-	2	2
1	HOUSING	LCP GF UL94V-0,BLACK		1	1	1	1	1
ITEM NO.	DESCRIPTION	MATERIAL	FINISH	QTY	QTY	QTY	QTY	QTY

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN R. Annokkee	04-Sep-21	TE Connectivity ELCON Mini, 2-position header right-angle					
			CHK R. Annokkee	04-Sep-21						
			APVD J. Brocksiegg	04-Sep-21						
			PRODUCT SPEC 108-19346							
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC 114-19110	NAME					
		0 PLC ±0,5 1 PLC ±0,1 2 PLC ±0,05 3 PLC ±- 4 PLC ±- ANGLES ±2		WEIGHT -	SIZE A2	CAGE CODE 00779	DRAWING NO C-1982295	RESTRICTED TO -		
MATERIAL -		FINISH -		Customer Drawing			SCALE 5:1	SHEET 1	OF 3	REV C6

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
IR	-	-	-	SEE SHEET 1	-	-

NOTES:

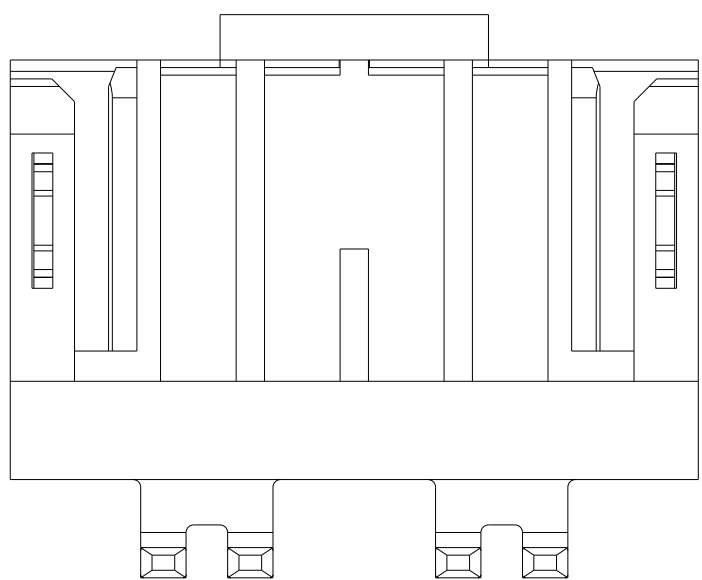
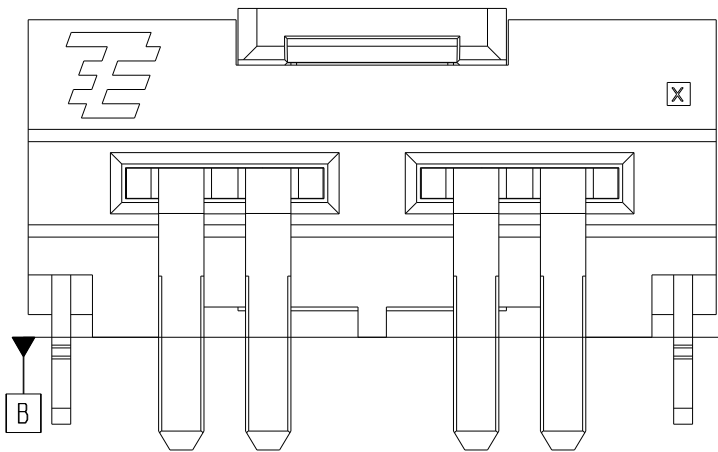
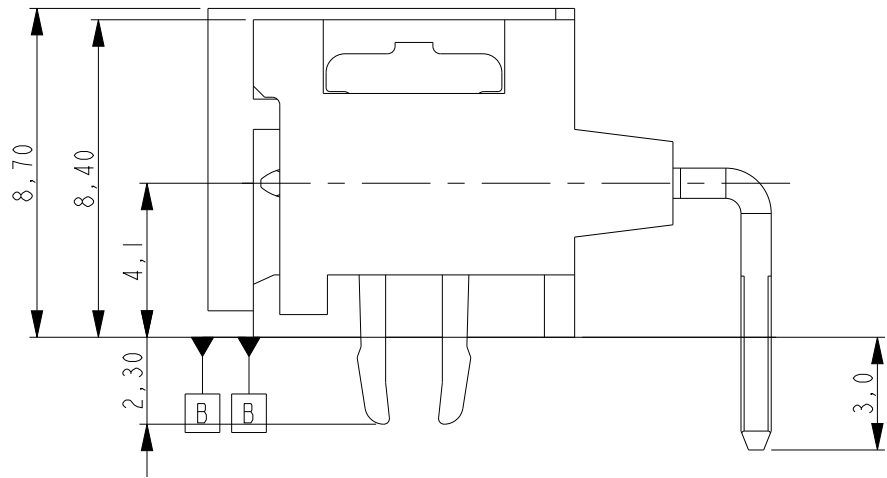
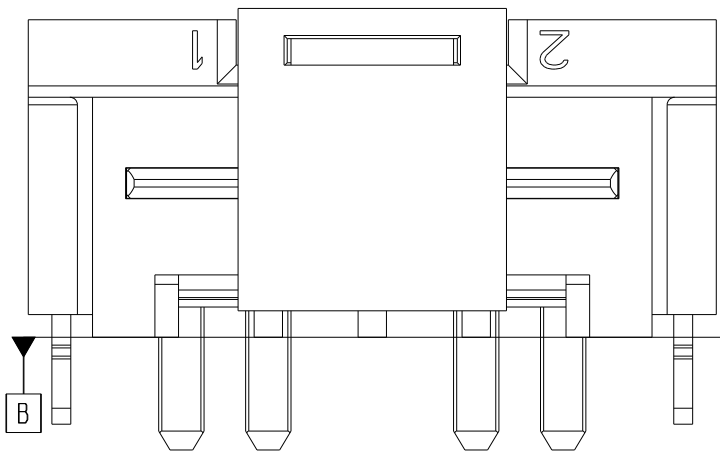
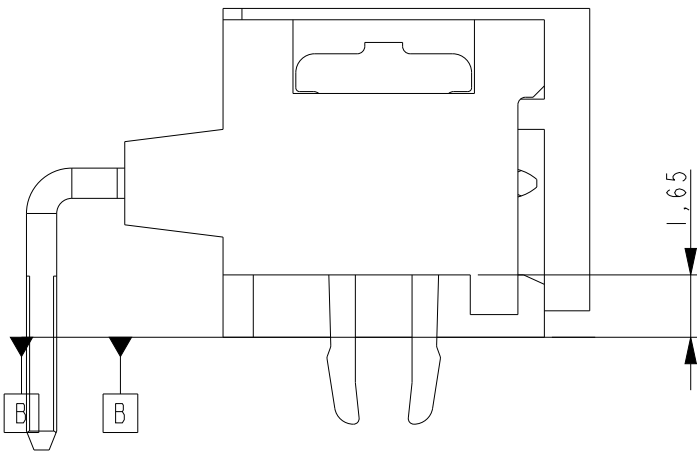
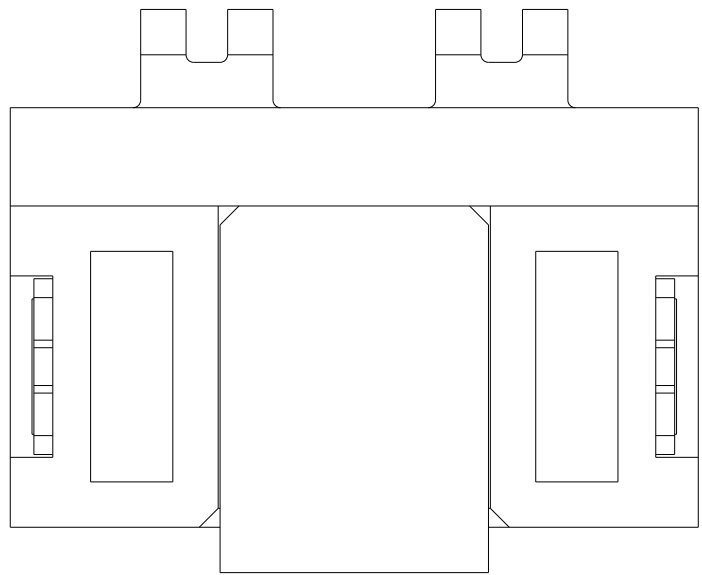
1. TRAY (PN 3178822-1) PACKAGING IS ONLY FOR PN 1982295-5.



- NOTES:
- 1 MATERIAL: TRANSPARENT POLYSTYRENE ALLOY.
- 2 10 SPROCKET HOLES PITCH CUMULATIVE TOLERANCE +/-0,20.
- 3 CARRIER CAMBER IS WITHIN 1 mm IN 250 mm.
- 4 ALL DIMENSIONS MEET EIA-481-C REQUIREMENTS.
- 5 THICKNESS: 0,50±0,05mm.
- 6 REEL PACKAGING ONLY FOR OTHER PART NUMBERS.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. Annakkee 04-Sep-21	TE Connectivity			
DIMENSIONS:		CHK R. Annakkee 04-Sep-21				
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD J. Broeksteeg 04-Sep-21	NAME ELCON Mini, 2-position header right-angle			
	0 PLC ±0,5 1 PLC ±0,1 2 PLC ±0,05 3 PLC ± 4 PLC ± ANGLES ± FINISH ±2	PRODUCT SPEC 108-19346				
MATERIAL	-	APPLICATION SPEC 114-19110	SIZE A2	CAGE CODE 00779	DRAWING NO C-1982295	RESTRICTED TO -
Customer Drawing				SCALE 1:1	SHEET 2 OF 3	REV C6

LOC	DIST	REVISIONS					
IR	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-



1	5	PICK&PLACE ADAPTOR	POLYAMIDE,NATURAL	
1	4	HOLD DOWN	DINI544 CK75	5,0 μ m Sn MIN OVER 2,5 μ m Ni MIN ALL OVER.
-	3	CONTACT DETECTION	COPPER ALLOY	0.8 μ m Au MIN. IN CONTACT PLACE, Au FLASH IN SOLDER AREA OVER 1.27 μ m Ni MIN ALL OVER
2	2	CONTACT POWER TAB	COPPER ALLOY	1.2 μ m Ni MIN. ALL OVER 0.8 μ m Au MIN AT MATING ZONE Au FLASH AT SOLDER ZONE
-	2	CONTACT POWER TAB	COPPER ALLOY	3,0 μ m Ag MIN ALL OVER.
1	1	HOUSING	LCP GF UL94V-0,BLACK	
-7	ITEM	DESCRIPTION	MATERIAL	FINISH

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 04-Sep-21 R. Annokke CHK 04-Sep-21 R. Annokke APVD 04-Sep-21 J. Broeksteeg		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME ELCON Mini, 2-position header right-angle	
		0 PLC ±0,5 1 PLC ±0,1 2 PLC ±0,05 3 PLC ±- 4 PLC ±-			
MATERIAL -		FINISH #2 -			
		PRODUCT SPEC 108-19346		SIZE A2	
		APPLICATION SPEC 114-19110			
		WEIGHT -		CAGE CODE 00779	
		Customer Drawing		DRAWING NO C-1982295	
				RESTRICTED TO -	
				SCALE 5:1	
				SHEET 3 of 3	
				REV C6	